

METRIC HARD MILLING CUTTERS



We have launched a new solid carbide cutter to enhance our assortment of end mills for hardened steel above 49HRC. The S561 is specifically for high performance milling in a variety of applications, including die and mold machining.



FEATURES & BENEFITS

- The four-flute end mills feature a specific tooth design for **improved chip evacuation**.
- A differential pitch design provides **chatter free machining and an excellent surface finish**.
- Titanium Silicon Nitride (TiSiN) coatings for **longer tool life**; enabling higher cutting speeds and increased heat resistance, making them ideal for dry machining.
- **Robust cutting geometry** due to negative rake angle.
- A sharp cutter for hardened steel (52-70HRC), providing **excellent finishing** in die and mold applications.
- Cutting edge preparation for excellent surface finish.
- Gash land design to **improve strength and better chipping resistance**.

Gash land design



Available in metric only

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